

**Application**

**For**

**United States Letters Patent**

**SPECIFICATION**

**TO WHOM IT MAY CONCERN:-**

**BE IT KNOWN, THAT I, William R. Cousineau**, residing at 22 Indian Road, Apt. 111, Sudbury, Ontario, P3E 2M7, Canada, a citizen of Canada, respectively have invented or discovered certain new and useful improvements in:-

**TIRE VALVE-GAUGE COMBINATION**

of which the following is a specification.

**BEST AVAILABLE COPY**

## **TITLE OF THE INVENTION**

### **TIRE VALVE-GAUGE COMBINATION**

## **FIELD OF THE INVENTION**

The present invention relates to an accessory device utilized to inflate and deflate  
5 conventional tubed or tubeless tires while giving the user an indication of the amount of air pressure  
within the tire's chamber. The accessory device of the present invention comprises; a flexible rim-  
attaching base having a larger lower body portion than the rim perforation of a conventional tire and  
a central neck portion having an outside diameter equal or lesser than said rim perforation, a rigid  
10 gauge portion having a transparent molded tube-like form imprinted with markings identifying the  
location of a moveable luminescent indicator adapted to travel longitudinally within said gauge  
portion, a cap base portion adapted to securedly attach to the upper portion of the gauge portion and  
slidably communicating with a cap portion. Therefore, when a tire is under pressure, the inner air  
pressure exerts positive pressure against the under side of the piston, which in turn, displaces the  
15 location of said indicator, indicating the tire's air pressure.

## **BACKGROUND OF THE INVENTION**

For many years, inventors have attempted to adapt tire valve stems with an air  
pressure gauge. However, some of these inventions either did not work or failed to have the  
flexibility necessary for the abuse taken by valve stems. It is common for drivers to utilize an

accessory tire gauge, which requires the removal of the valve stem cover, thereby soiling the driver's fingers in doing so.

Accordingly, it is desirable for drivers to be aware of their vehicle tires' air pressure at a glance, as it is desirable to have this function available in a manner that boasts safety.

5 Furthermore, owners of these devices desire that the device be permanently installed from within the tire rim to the outside rather than from the outside so as to prevent the theft of these devices. Additionally, in a worst-case event, if a combination valve becomes severely damaged, the combination valve would be required to maintain tire pressure at any cost.

10 The applicant is aware of several attempts in prior art to provide means of combining a valve stem and a tire gauge. For example, reference may be had to U.S. Patent No. 1,423,447 of Noe, issued July 18, 1922, which describes a rigid valve stem with a pressure gauge primarily designed to adapt to bicycles. However, this device fails to provide the required flexibility to resist breakage from the day to day abuse imposed onto the device.

15 Another example of prior art may be had in referring to U.S. Patent No. 3,230,968 of Struby, issued January 25, 1966, which depicts a permanently installed valve having a color code indicator. However, this valve is very short, making it difficult to view a reading. Additionally, its rigidity may pose a problem in abusive conditions. Furthermore, the telescopic portion is subjected to the elements of dirt and granular material which would therefore render the gauge inaccurate.

20 Another example of prior art may be had in referring to U.S. Patent No. 3,906,988 of Mottram, issued September 23, 1975, which illustrates a rigid valve and gauge combination. Again, this valve is rigid and fails to have the ability to flex if stricken.

While many prior art inventions have succeeded in providing vehicle operators with a combination air pressure gauge and valve stem, none have succeeded in offering flexibility with accuracy, safety and durability in such valve stems.

### SUMMARY OF THE INVENTION

It is thus the object of the present invention to provide vehicle operators with a combination air pressure gauge and valve stem having flexibility, accuracy and durability all in one affordable unit.

In one aspect of the invention, there is provided a daylight chargeable luminescent gauge indicator, which illuminates in darkness.

In another aspect of the invention, the valve/gauge combination may be calibrated to suit various ranges in pressure by altering the back-load spring and visual markings.

In another aspect of the invention, the valve stem of the present invention may be adapted to form an integral part of a tubed tire by providing a flanged rubber extension to the base so as to allow fixed adhesion to a perforation in a tire tube.

Accordingly, the tire valve-gauge combination of the present invention allows not only the gauging of pneumatic air pressure and safety features, but also provide structural flexibility of the unit while having a luminescent gauge indicator.

The utility of this accessory device includes but is not limited to conventional pneumatic tires.

### **BRIEF DESCRIPTION OF THE DRAWINGS**

These and other advantages of the invention will become apparent upon reading the following detailed description and upon referring to the drawings in which:-

5      FIGURE 1 is a front elevation view of the tire valve-gauge combination of the present invention.

FIGURE 2 is a cross-section view taken from Figure 1 of the tire valve-gauge combination of the present invention.

FIGURES 3 through 13 are cross-section views taken from Figure 2 of the tire valve-gauge combination of the present invention

10      FIGURE 14 is a cross-section view taken from Figure 2 of the base portion of the tire valve-gauge combination of the present invention

FIGURE 15 is a cross-section view of the tire valve-gauge combination of the present invention illustrated in an inert, deflated arrangement.

15      FIGURE 16 is a cross-section view of the tire valve-gauge combination of the present invention illustrated in the inflating arrangement.

FIGURE 17 is a cross-section view of the tire valve-gauge combination of the present invention illustrated in a pressurized arrangement.

FIGURE 18 is a cross-section view of the tire valve-gauge combination of the present invention illustrating the arrangement while deflating.

20      While the invention will be described in conjunction with illustrated embodiments, it will be understood that it is not intended to limit the invention to such embodiments. On the contrary, it is intended to cover all alternatives, modifications and equivalents as may be included within the spirit and scope of the invention as defined by the appended claims.

## **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT**

In the following description, similar features in the drawings have been given similar reference numerals.

Turning to Figure 1, which illustrates the arrangement of the various components forming part of the present invention comprising generally: a base portion 30, a gauge portion 20, a cap base portion 10 and a cap 2 wherein the base 30 is fabricated of a resilient rubber-like material having a lower body portion larger than the valve perforation of a conventional tire rim and a central neck portion having an outside diameter equal or lesser than said rim perforation, the gauge portion 20 fabricated of a clear rigid material having imprinted markings identifying the location of a longitudinally moveable indicator adapted to travel within said gauge portion, the cap base portion 10 is adapted to securedly attach to the upper portion of the gauge portion 20 and slidably communicating with a cap portion 2.

Turning to Figure 2, illustrating a cross-section view taken from Figure 1 of the present invention depicting the arrangement of the various components forming part of the invention wherein, the base portion 30 further comprises: a rim-attaching portion 31 having a lower body portion larger than the valve perforation of a conventional tire rim and a central neck portion having an outside diameter equal or lesser than said rim perforation to form a seal with said tire rim, a rigid tubular inner sleeve 32 moldedly integrated within the mid and upper inner cylindrical portion of the base 30, and a plurality of inwardly and upwardly protruding ridges 35 adapted to prevent full descent of a piston 36. Said inner sleeve 32 is adapted with flow ridges 33 near the lowermost inner portion of said inner sleeve 32, and a necked portion 34 integral with said inner sleeve 32 preventing the piston 36 from traversing outside the upper portion of said base 30 thereby ensuring that the valve of the present invention is never susceptible to leakage. A piston 36 is fixedly attached to a

stem 37 where, said piston is flexibly resilient and is adapted with a concave shape 39 at its very bottom surface thereby promoting a durable continuous seal to the inner wall surface of the inner sleeve 32 unless said piston 36 is placed at or near the bottom area of said inner sleeve 32, which at such a time the flow channels 33 would thereby allow said seal to be broken in order to deflate a tire.

5 The gauge portion 20 further comprises: a tubular transparent rigid material onto which markings are disposed so as to allow user to view the pressure at the valve, a lower base attaching portion 22 fixedly attached to said base 30, an upper cap base attaching portion also fixedly attached to the lower portion of said cap base 10, an indicator 23 frictionally attached to the upper end of the piston stem 37 of the base portion 30, a lower spring 21 frictionally engaged to the upper portion of the  
10 indicator 23 and restedly engaged to a divider disk 11 located between the joint where the cap base portion 10 and gauge portion. A cap base 10 made from a rigid material having a generally tubular form and an array of circular and semi-circular inwardly protruding rings integral with the inner surface of said tubular cap base 10 wherein the upper ring 12 is fully circular, the upper stop ring 13 is a pair of quarter rings, the lower stop ring 14 is also a pair of quarter rings, and the lower ring 15  
15 is also fully circular. The cap 2 is a rigid generally tubular form having a lower lip 6 a body portion having a mid to lower portion with an outer diameter generally equal to that of the opening at the top of the cap base and an upper portion having a diameter slightly reduced than that of the cap's mid to lower portion, an opening at the very top of said cap is provided and comprises a narrow top portion extending only slightly then beveled outwardly in two stages. A plunger 8 is provided as an  
20 extension to the cap 2 which said plunger extends through the cap base 10 and into the upper portion of the gauge 20. A dust cap 4, frictionally attached to said plunger 8 is adapted to auto center to the opening at the top of the cap 2, where the upper portion of the dust cap 4 has an upper sealing portion of equal or slightly smaller diameter than that of the cap opening with which it mates. An

upper spring 5 is slidably engaged around the outside of the plunger 8. Said upper spring 8 is restedly engaged with the under side of the dust cap and also restedly engaged to the divider disk 11 thereby compressing said spring when the cap is depressed downwardly to the end of its travel distance.

5                   Turning now to Figures 3 through 13, all cross-sectional views taken from Figure 2 illustrating the important details of the configuration and arrangement of the various portions of the present invention wherein,

Figure 3 depicts a section of the cap 2 mating with the upper end of the dust cap 4.

10                   Figure 4 depicts a section of the cap 2 and cap base 10 portions illustrating an equal fit between said cap 2 and cap base 10, and the plunger 8 surrounded by the upper spring 5.

Figure 5 depicts a section of the cap 2 and cap base 10 portions illustrating in particular, the cap quarter rings 6 seated below the retainer 12 at the uppermost portion of the cap base 10, and again the plunger 8 surrounded by the upper spring 5.

15                   Figure 6 depicts a section of the cap base 10 illustrating the cap 2 shown behind the upper quarter rings 13 and yet again the plunger 8 surrounded by the upper spring 5.

Figure 7 depicts a section of the cap base 10 having a pair of lower quarter rings 14 extending inwardly from the inner wall surfaces of said cap base 10, and the plunger still surrounded by the upper spring 5.

20                   Figure 8 depicts a section of the cap base 10 further illustrating the lower quarter rings 14, and the plunger and upper spring 5.

Figure 9 depicts a section of the cap base 10 having a full lower ring 15 surrounding the plunger 8 and upper spring 5 assembly.



Figure 10 depicts a section of the cap base 10 having a divider disk 11 adapted with a perforation having an inner diameter slightly greater than the outer diameter of the plunger 8. Said divider disk is compressedly engaged between the lower full ring 15 and the upper portion of the gauge portion.

5                   Figure 11 depicts a section of the base portion 30 further illustrating the base 30 upper body integrally attached to the inner sleeve 32, through which the piston stem 37 traverses. Clearance 38 is provided so as to allow airflow between the inner sleeve's 32 necked portion 34 and the piston stem 37. Additionally this figure illustrates the placement of the indicator 23 onto the upper end of said piston stem 37.

10                   Figure 12 depicts a section of the base portion 30 illustrating the base 30 integrally adapted with an inner sleeve 32, which said inner sleeve 32 is further adapted with a plurality of flow channels 33. The piston 36 is of generally the same outer diameter as the inner diameter of the inner sleeve 32 thus creating a positive seal therebetween unless said piston is displaced at the area in the inner sleeve 32 has flow ridges 33, then the air would be allowed to flow around the piston 36  
15 through said ridges 33.

Figure 13 depicts a section of the base 30 wherein a plurality of inwardly and upwardly protruding ridges 35 is adapted to prevent full descent of the piston 36 while preventing a seal when said piston 36 is lowered.

Turning now to Figure 14, depicting a cross-sectional view of the base portion 30 of the tire valve-gauge combination of the present invention further illustrating sections of the piston 36, the piston stem 37 and the indicator 23 wherein, the indicator is frictionally attached to the upper end of the piston stem 37, and said piston stem is fixedly and centeredly attached to the piston 36. Therefore, as pressurized air pushes upward to the underside of the concaved piston 36, the outer

peripheral edges of said piston 36 would be forced against the inner sleeve's 32 inner wall surface. A lower spring 21 is provided, which is frictionally engaged to the indicator 23. Said spring 21 is the calibrating factor in that, the stronger the spring, the more pressure the valve-gauge can measure. The piston 36, now shown in a deflate or unpressurized mode, frictionally and longitudinally engages within the smoothed inner wall surface of the inner sleeve 32 and maintains a seal when traveling the mid to upper portion of said sleeve unless the piston is displaced to the lower portion of the inner sleeve 32 where at such time airflow would be allowed through the plurality of flow channels 33 thereby depressurizing the vessel on which the valve is installed. The valve installs exactly as a conventional valve stem wherein the valve is put in place from the inside of the tire rim, then the tire is applied to said rim. This prevents the valve from accidentally coming out thus fully irreparably depressurizing the tire. Furthermore, like conventional tire valve stems, this valve would be subjected to obstacle, which could damage the valve if the valve were installed rigidly, and for this, the inner rigid sleeve 32 of the present invention terminated only near the area 31 where the valve protrudes from the tire rim. Additionally, the piston 36 is adapted with a concaved lower surface 39 whereby air pressure from the vessel or tire would place additional outward force to the piston's 36 lower periphery therefore guaranteeing a positive seal.

Now let's turn to Figures 15 through 18, all cross-sections of the tire valve-gauge of the present invention wherein Figure 15 illustrates the valve in a fully deflated state, Figure 16 illustrates said valve in an inflating state, Figure 17 illustrates the valve in a pressurized state, and Figure 18 illustrating said valve in a deflating state.

In Figure 15, the lower spring 21 applies a slight downward force on the indicator 23, which is frictionally engaged to the upper end of the piston stem 37, which is in turn fixedly attached to the piston 36. Airflow is thereby allowed from the vessel or tire to the upper portion of the valve.

In Figure 16, while inflating the vessel or tire, the dust cap, frictionally attached to the plunger 8 is lowered, allowing airflow around said dust cap 4, down through the cap 2, the cap base 10, the gauge 20, around the indicator 23, through the opening 38 around the piston stem 37, around the piston 36, through the flow channels 33, then through the valve lower opening 40 and into the vessel or tire. When the fill valve is remove from the cap 2, the upper spring 5 pushes the dust cap 4 back to its sealed position

Figure 17 now illustrates the arrangement of the components of the present valve while under pressure. Note that the air pressure within the vessel places an upward force below the piston 36 concaved bottom surface thereby displacing the piston 36, piston stem 37 and indicator 23 upwardly, making a positive seal between the inner wall surface of the inner sleeve 32 and the outer periphery of the piston 36. The lower spring 21 counteracts this force downwardly to a point of equilibrium where the spring 21 force and the air pressure are equal, thus stabilizing the piston 36 and indicator 23. The higher the air pressure, the higher the piston 36 and indicator 23 would travel, thus giving a user a good indication, at a glance, of the vessel or tire's air pressure.

Figure 18 illustrates the arrangement of the valve components in a deflating state wherein; reference should be made once again to Figures 3 through 14 for clarity. The cap 2 is rotationally and longitudinally engaged within the cap base 10, and is adapted with two quarter rings 6 better seen in Figure 5, and the cap base 10 is adapted with inwardly protruding upper 13 and lower 14 quarter rings, where in order to move the cap 2 downwardly into the cap base 10, the cap 2 must be rotated to match the quarter rings 6 and 13 as like a pair of puzzle pieces so as to allow the cap 2 to get past the cap base's 10 inner quarter rings 13 and 14. The upper inner quarter rings 13 serve to lock the cap 2 in an extended position, and the lower inner quarter rings 14 serve to lock the cap 2 in a deflate position if desired. Therefore, to deflate the vessel, user simply rotates cap 2 until it

matches the upper inner quarter ring 13 profile and presses downwardly past the upper and lower inner quarter rings 13 and 14. The cap 2 would bring with it the dust cap 4 attached to the plunger 8 through the divider disk 11, and compress an upper spring 5 thereby returning cap 2 to its erect position when released, unless user rotates cap 2 past the lower inner quarter rings 14 thereby locking said cap 2 in a deflating mode. When the plunger 8 is lowered as described above, said plunger 8, having a rounded hemispherically convexed lower end, pushed down on the upper end of the indicator 23, where said indicator has a similar hemispherically but concaved upper end as seen in Figure 14. Thus the descent of the plunger 8 would also lower the indicator 23, the piston stem 37 and the piston 36 to a point where airflow would be possible through the flow channels 33. Air from the vessel would therefore travel upwardly through the flow channels 33, over the piston 36, along the piston stem 37, through the stem opening 38, around the indicator 23, along the plunger 8, through the dividing disk 11 opening, into the cap base 10, around the cap 2, and through a now created ringed space between the upper opening of the cap base 10 and the upper narrowed portion of the cap 2.

Therefore, it is now possible, through the use of the valve-gauge combination of the present invention, to securely install a tire valve-gauge combination where a user simply glances down at said valve to get an indication of tire pressure without the messy hassle common to this task. Furthermore the valve of the present invention cannot be removed or stolen from the tire when installed, and will not accidentally deflate said tire even if the upper portions of the valve are damaged or destroyed.

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☒ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**